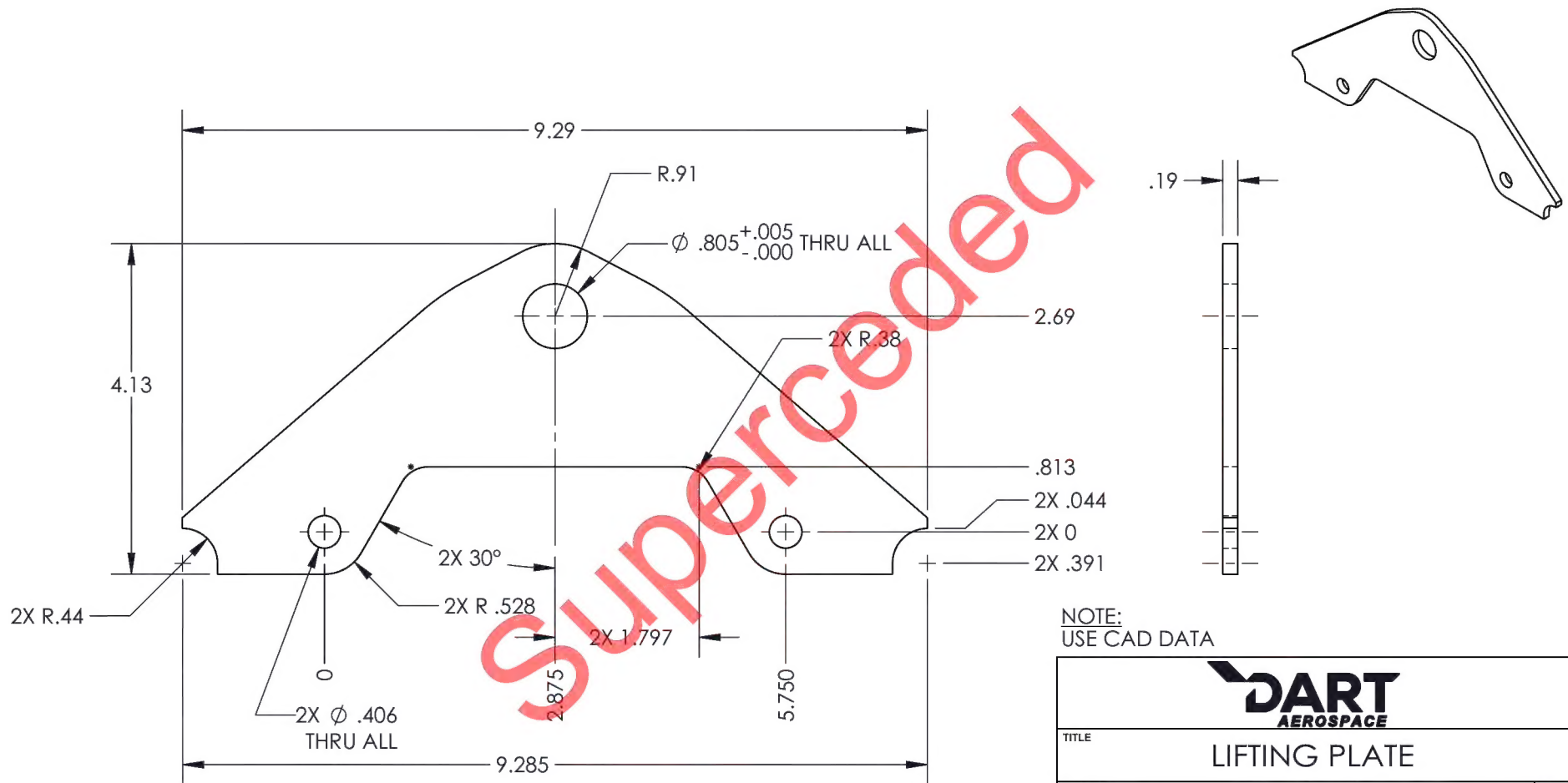


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN PER CANAM	8/8/2012		
3	16-0229	UPDATED TO NEW STANDARD. CH'D MAT'L FROM A36 P&O TO 1018/1020 CR. CH'D DIMS WAS 2X Ø.386 THRU ALL IS 2X Ø.406 THRU ALL, WAS 9.291 IS 9.29, WAS 2.692 IS 2.69, WAS 4.125 IS 4.13, WAS (.188) IS .19, WAS 2X R.375 IS 2X R.38, WAS 2X R.435 IS 2X R.44, DELETED DIMS R3.000, 1.773, 1.768, 8.415, 2X .176, 2X .528, ADDED USE CAD DATA NOTE, CH'D DWG TO SHEET METAL TOLERANCE.	11/21/2016	DPD	JAG



NOTE:
USE CAD DATA

DART AEROSPACE	
TITLE LIFTING PLATE	
DWG NO. C3-18-1	REV 3
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT FINISH	DIMENSIONS ARE IN INCHES
SPEC	.XXX ± .010 FRACTIONS ± 1/8
DRAWN BY: CANAM	.XX ± .03 ANGLES ± 1°
CHECKED: MACKOVJAK	.X ± .1 SURFACES = 125✓
OPPS APPR: ANDERSON	1. BREAK ALL SHARP EDGES
QA APPR: LINDSAY	.015 x 45° OR .015R
APPROVED: GILBERT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 11/30/2001	USED ON MODEL
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C3-18-1	1	LIFTING PLATE	1018/1020 CR	